









THE SLIM POWER RELAY

PE RELAYS (APE)



Compliance with RoHS Directive

FEATURES

1.5 mm .197 inch width allows high density mounting.

Space saved with 5 mm .197 inch slim type with 28 mm 1.102 inch length. Allows high density mounting and enables making of compact devices.

2. Satisfies insulation distance standard (VDE0700: household devices).

Maintains clearance and creepage distance of 8 mm. Complies with EN60335 and VDE0700.

3. High capacity of 6A.

Supports 6A 250 V AC nominal switching capacity (resistive load) and high capacity loads.

- 4. 1 Form A and 1 Form C contact arrangements available.
- 1 Form A and 1 Form C contact arrangements and a rich variation let you select the number of poles needed for your application.

(Please inquire regarding 1 Form B.)

5. 4,000 V high breakdown voltage and 6,000 V high surge breakdown voltage. Controller malfunction due to surges and

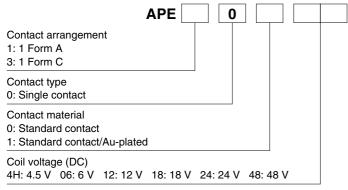
noise is prevented thanks to breakdown voltage of 4,000 Vrms for 1 min. between contacts and coil, and 6,000 V surge breakdown voltage between contacts and

- 6. Sealed construction allows automatic washing.
- 7. Complies with all safety standards. Complies with Electrical Appliance and Material Safety Law. UL, C-UL, VDE, SEMKO and SEV certified.

TYPICAL APPLICATIONS

- 1. Interface relays for programmable controllers
- 2. Output relays for measuring equipment, timers, counters and temperature controllers
- 3. Industrial equipment, office equipment
- 4. House-hold appliances for Europe

ORDERING INFORMATION



Note: UL/C-UL/VDE/SEMKO approved type is standard.

TYPES

Contact arrangement	Nominal coil voltage	Part No.		
	4.5V DC	APE1004H		
	6V DC	APE10006		
1 Form A	12V DC	APE10012		
(without Au-plated)	18V DC	APE10018		
	24V DC	APE10024		
	48V DC	APE10048		
	4.5V DC	APE1014H		
	6V DC	APE10106		
1 Form A	12V DC	APE10112		
(with Au-plated)	18V DC	APE10118		
	24V DC	APE10124		
	48V DC	APE10148		
	4.5V DC	APE3004H		
	6V DC	APE30006		
1 Form C	12V DC	APE30012		
(without Au-plated)	18V DC	APE30018		
	24V DC	APE30024		
	48V DC	APE30048		
	4.5V DC	APE3014H		
	6V DC	APE30106		
1 Form C	12V DC	APE30112		
(with Au-plated)	18V DC	APE30118		
	24V DC	APE30124		
	48V DC	APE30148		

Standard packing: Carton: 20 pcs.; Case: 1,000 pcs.

RATING

1. Coil data

Nominal coil voltage	Pick-up voltage (at 20°C 68°F)	Drop-out voltage (at 20°C 68°F)	Nominal operating current [±10%] (at 20°C 68°F)	Coil resistance [±10%] (at 20°C 68°F)	Nominal operating power	Max. allowable voltage (at 20°C 68°F)
4.5V DC			38mA	119Ω		
6V DC		5%V or more of nominal voltage (Initial)	28mA	212Ω	170mW	120%V of nominal voltage
12V DC	66%V or less of		14mA	847Ω		
18V DC	nominal voltage r (Initial)		9mA	1,906Ω		
24V DC			7mA	3,388Ω		
48V DC			5mA	10,618Ω	217mW	



2. Specifications

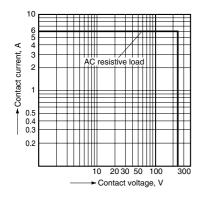
Characteristics	Item		Specifications			
	Arrangement		1 Form A, 1 Form C			
Contact	Initial contact resistance, max.		Max. 100 mΩ (By voltage drop 6 V DC 1A)	Max. 30 mΩ (By voltage drop 6 V DC 1A)		
	Contact material		AgSnO ₂ type	Au-plated AgSnO₂ type		
Rating	Nominal switching capacity (resistive load)		6 A 250 V AC			
	Max. switching power (resistive load)		1,500 VA			
	Max. switching voltage		250V AC			
	Max. switching current		6 A (AC)			
	Nominal operating power		170 mW (5 to 24 V DC), 217 mW (48 V DC)			
	Min. switching capac	ity (Reference value)*1	100 mA 5 V DC (without Au-plated), 1 mA 1 V DC (with Au-plated)			
Electrical characteristics	Insulation resistance (Initial)		Min. 1,000MΩ (at 500V DC) Measurement at same location as "Initial breakdown voltage" section.			
	Breakdown voltage	Between open contacts	1,000 Vrms for 1 min. (Detection current: 10 mA)			
	(Initial)	Between contact and coil	4,000 Vrms for 1 min. (Detection current: 10 mA)			
	Surge breakdown voltage*2	Between contact and coil	6,000 V (initial)			
	Temperature rise (at 20°C 68°F)		Max. 30°C (By resistive method, nominal voltage applied to the coil; contact carrying current: 6A.)			
	Operate time (at 20°C 68°F)		Max. 8 ms (approx. 5 ms) (Nominal voltage applied to the coil, excluding contact bounce time.)			
	Release time (at 20°C 68°F)		Max. 4 ms (approx. 2.5 ms) (Nominal voltage applied to the coil, excluding contact bounce time.) (without diode)			
Mechanical	Shock resistance	Functional	1 Form C: Min. 49 m/s ² ; 1 Form A: Min. 98 m/s ² (Half-wave pulse of sine wave: 11 ms; detection time: 10μs.)			
		Destructive	Min. 980 m/s² (Half-wave pulse of sine wave: 6 ms.)			
characteristics	Vilenation neglica	Functional	10 to 55 Hz at double amplitude of 1 mm (De	etection time: 10µs.)		
	Vibration resistance	Destructive	10 to 55 Hz at double amplitude of 1.5 mm	10 to 55 Hz at double amplitude of 1.5 mm		
Expected life	Mechanical		Min. 5×106 (at 180 cpm)			
	Electrical		N.O.: Min. 5×10 ⁴ , N.C.: Min. 3×10 ⁴ (at 6 cpm) (at rated load)			
Conditions	Conditions for operation, transport and storage*3		Ambient temperature: -40°C to +85°C -40°F to +185°F; Humidity: 5 to 85% R.H. (Not freezing and condensing at low temperature)			
	Max. operating speed (at rated load)		6 cpm			
Unit weight			Approx. 4 g .14 oz			

Notes: *1 This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the

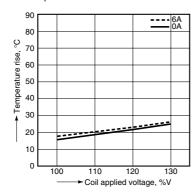
 *2 Wave is standard shock voltage of $\pm 1.2\times 50\mu s$ according to JEC-212-1981 *3 Refer to 6. Conditions for operation, transport and storage mentioned in AMBIENT ENVIRONMENT.

REFERENCE DATA

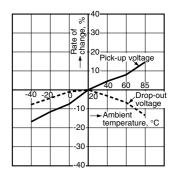
1. Max. switching capacity



2. Coil temperature rise Tested sample: APE30012 Measured portion: Inside the coil Ambient temperature: 28°C 82°F



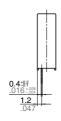
3. Ambient temperature characteristics Tested sample: APE30012, 6 pcs.



DIMENSIONS (Unit: mm inch)

1.1 Form A type

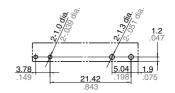




External dimensions 15.0max 0.5 28.0max

General tolerance: $\pm 0.3 \pm .012$

PC board pattern (Bottom view)



Tolerance: $\pm 0.1 \pm .004$

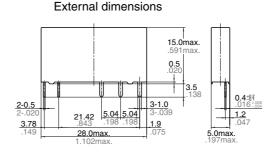
Schematic (Bottom view)



2. 1 Form C type

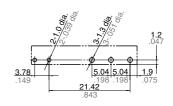






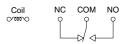
General tolerance: $\pm 0.3 \pm .012$

PC board pattern (Bottom view)



Tolerance: ±0.1 ±.004

Schematic (Bottom view)



NOTES

1. Cleaning

For automatic cleaning, the boiling method is recommended. Avoid ultrasonic cleaning which subjects the relays to high frequency vibrations, which may cause the contacts to stick. It is recommended that a fluorinated hydrocarbon or other alcoholic solvents be used.

2. Soldering

The automatic soldering shall be performed under following condition.

1) Preheating

Temperature: Max. 120°C 248°F

Time: Max. 120s 2) Soldering

Temperature: 260°C±5°C 500°F±41°F

Time: Max. 6s

3. Coil operating power

Pure DC current should be applied to the coil. The wave form should be rectangular. If it includes ripple, the ripple factor should be less than 5%. However, check it with the actual circuit since the characteristics may be slightly different.

4. Relay mounting

If, after mounting on PC boards, the relays are to be subjected to vibration during operation, use other means besides soldering to secure the relays to the PC board.

For Cautions for Use, see Relay Technical Information.